

**Garant**

**Indexable insert for turning DCGW 070204, CBN (5° / 7°), Cutting edge version: G**

**Order data**

Order number	265430 G
GTIN	4045197895592
Item class	21H

**Description****Version:**

Fitted with 2 cutters.

**Technical description**

Tool material	CBN
Grade	BU7220
Corner radius	0.4 mm
Feed f	0.04 - 0.12 mm/rev.
Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.03 - 0.12 mm

Finishing/roughing assignment	Finishing
Cutting edge version	G
Cutting speed $v_c$ main application	120 - 160 m/min
ISO code indexable insert	DCGW 070204
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

### User data

	Suitability	$V_c$	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		